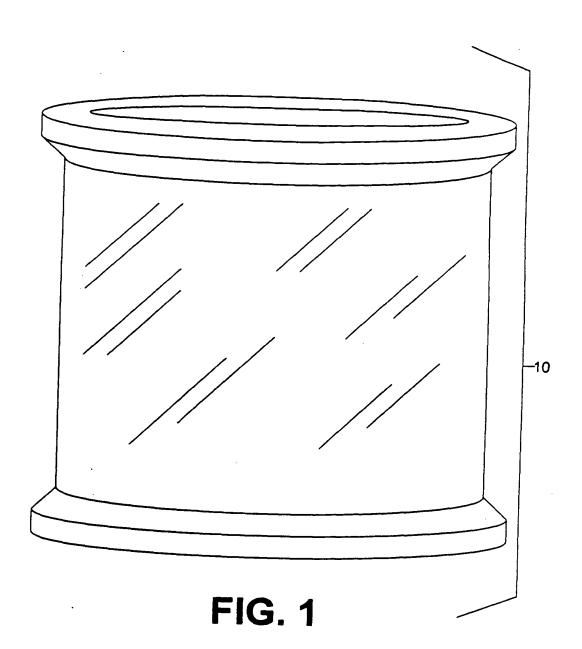
Sheet 1 of 4
Applicants: David M. Geibel
Filed:08/18/03
Ser. No. Not yet assigned
Title: EPOXY SIGHT BOWLS FOR USE IN POWER
TRANSFORMERS
Docket No. ABPT-0201
Attorney:Steven D. Maslowski; (215) 564-8389



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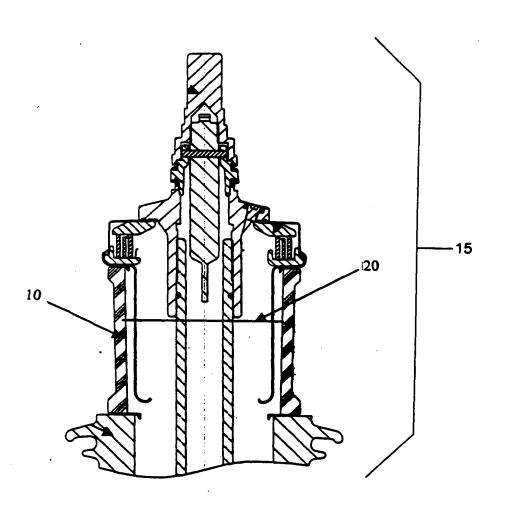


FIG. 2

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Obtain a cured filler-less epoxy compound

Heat the cured filler-less epoxy compound at 105 degrees Centigrade for 12 hours under a pressure of about 2,500 psi. Allow to cool.



Reapply a pressure of about 2,500 psi and heat the cured filler-less epoxy compound at 105 degrees Centigrade for 48 hours. Allow to cool.



Reapply a pressure of about 2,500 psi and heat the cured filler-less epoxy compound at 105 degrees Centigrade for 48 hours

FIG. 3a

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Obtain a cured filler-less epoxy compound



Heat the cured filler-less epoxy compound at 125 degrees Centigrade under a pressure of about 2,500 psi for 12 hours

FIG. 3b